

Inspection and Technical Services Manitoba 500 - 401 York Avenue Winnipeg Manitoba R3C 0P8 T (204) 945-3373 F (204) 948-2309 www.firecomm.gov.mb.ca/codes\_steam\_pressure.html

February 7, 2018

Pressure Vessel Engineering 120 Randall Dr. Suite B Waterloo, ON N2V 1C6

Attn: Catherine Diplock

# REGISTRATION OF VALVES AND FITTINGS

Manufacturer: AIGNEP

The design(s) for the following Valves/Fittings has been received by us and has been examined and accepted for registration in the Province of Manitoba as follows.

DRAWING / CATALOGUE	CRN	FILE
Pipe Connectors (see scope of registration 10562s-1 Rev. 0)	0A19741.54	38509
Ball Valves (see scope of registration 10562s-1 Rev. 0)		30309
covering survey and marine at	0C19741.54	38509

An invoice covering survey and registration fees is enclosed.

### NOTE:

- CRN registered under reciprocal agreement & is conditional based on compliance with the notes set
- See attached stamped "this is part of CRN" for scope of registration.
- This registration expires October 18, 2027.

This registration is valid until the indicated expiry date only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date. Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

The registration of this design does not relieve the manufacturer, the owner or his agent of the responsibility for the design or construction of a fitting in accordance with the applicable Acts, Codes and Standards. Inspection and Technical Services assumes no responsibility by registering designs, examining plans and/or inspecting equipment or facility.

Yours truly

Rabie Harb, E.I. Design Surveyor

Office of the Fire Commissioner

Inspection and Technical Services Manitoba

508 - 401 York Avenue

Winnipeg, Manitoba, R3C 0P8

Phone: 204-945-3373

Email: rabie.harb@gov.mb.ca

# **MANITOBA**

DEPARTMENT OF LABOUR AND IMMIGRATION 500 – 401 York Avenue Winnipeg, Manitoba R3C 0P8



# STATUTORY DECLARATION REGISTRATION OF FITTINGS

(a) Design Qualification
Bugatti Graziano
(See Note 2)
General Manager
(Position e.g.: president, plant manager, chief eng.)
of AIGNEP S.p.A
(Name of company)
located at Via Don Bazzoli, 34 I-25070 Bione (BS) Italy
(Plant Address)
do solemnly declare that the fittings listed hereunder, which are subject to the Boilers & Pressure Vessels Act,
comply with all the requirements of the ANSI/ASME codes as to their dimensions.
are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with  ASME B31.3-2016 code or standard, and are designed to the best current engineering practice, as shown by the supporting test data.
(b) Quality Control of Manufacture
I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of SO 9001 , and has been verified by the following authority or authorized agency    QNet and CISQ/ICIM .
The fittings covered by this declaration, for which I seek registration, are Pneumatic Fittings
In support of the application, the following information, calculations and/or test data are attached:  Refer to scope document: 10562s-1
Delay II of the second of the
Declared before me atin the province/state ofthe
day ofAD
A (commissioner for oaths)  - 9 0TT. 2017 weak  Signature of Declarer
The application is accepted for registration in Category in accordance with the Boilers and Pressure Vessels Act and CSA Standard B51.
This registration must be revalidated after ten (10) years from the date of acceptance.
Oct 18, 2\$27
Registered Number CRN A197 41.54 For the Chief Inspector
Robie 2fact Date: 2018/02/07

Notes:

(1) This form shall be completed and signed by the president or highest official in the manufacturing plant where the fitting is produced.

(2) <u>Tw</u>

irm together with two copies of Catalogs, drawings or Bulletins illustrating above because the complete of the complete

fitting.
(3) Al

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AND IMMIGRATION 500 - 401 York Avenue Winnipeg, Manitoba R3C 0P8



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comply with all the requirements of the ANSI/ASME codes as to their dimensions.
are not covered by the provisions of the ANSI/ASME codes, and are therefore constructed to comply with  ASME B31.3-2016 code or standard, and are designed to the best current engineering practice, as shown by the supporting test data.
(b) Quality Control of Manufacture
I further declare the manufacture of these fittings is controlled by a quality control program which complies with the requirements of <a href="Months: 180 9001">180 9001</a> , and has been verified by the following authority or authorized agency <a href="IQNet and CISQ/ICIM">IQNet and CISQ/ICIM</a> .
The fittings covered by this declaration, for which I seek registration, are Pneumatic Fittings
In support of the application, the following information, calculations and/or test data are attached:  Refer to scope document: 10562s-1
Declared before me atin the province/state ofthe
day ofAD
A (commissioner for oaths)  - 9 011. 2017 Jugal Signature of Declarer
Signature of Declarer
The application is accepted for registration in Category and CSA Standard B51.  (For Official Use Only)  in accordance with the Boilers and Pressure Vessels Act
This registration must be revalidated after ten (10) years from the date of acceptance.
Oct 18, 2027
Registered Number CRN OCIA 741. 54 For the Chief Inspector
Plu Yord Date: 2017/02/07

(1) This form shall be completed and signed by the president or highest official in the manufacturing plant where the fitting is produced escial policy. Declaration form together with two copies of Catalogs drawings or Bulletins illustrating above chiara in the name of the Manufacturer.

Ministero dell'Economia ARCA DA 80110

stered in the name of the Manufacturer.

At sensi dell'art. 21 del D. P.R. 444 A. Sensi dell'art. 24 del D. P.R. 444 A. Se entrate 4676 00005763 417PZ007 4280 09/10/2017 09:20:35 -00088 1028E7AAD6866345 11FICATIVO: 01130014030074 SEDICI/00

apposta in mia presenta, la cui accertata mediante Cous Selung. EFICIAL EUDELLO STATO



Scope of Registration



## Design Data

Design Code: ASME B31.3 2016 Edition

Corrosion Allowance: 0 inches

**MDMT:** -20°F

Impact Testing: Exempt per table 323.2.2

Design Temperature: 176°F

Design Pressure: Varies - See Below Hydrotest Pressure: Varies - See Below



## **Proof Test Reports**

10-003-C0073 Prepared By Exova - April 15, 2010 16010387 Prepared By Infinity Test Solutions - December 6, 2016 17010186B Prepared By Infinity Test Solutions - August 10, 2017

#### **Notes**

1) MAWP of intermediate sizes are linearly interpolated

Series 90010	Straig	ght M	ale Adaptor			0.0000000000000000000000000000000000000
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9001000001	20	1/2		Covered by 90040-20 Test	181	272
9001000009	20	3/4		Covered by 90040-20 Test	181	272
9001000002	25	3/4		Interpolated Pressure	181	272
9001000010	25	1		Interpolated Pressure	181	272
9001000003	32	1		Interpolated Pressure	181	272
9001000004	40	1 1/4		Covered by 90040-40 Test	181	272
9001000007	40	1 1/2		Covered by 90040-40 Test	181	272
9001000005		1 1/2		Covered by 90040-50 Test	181	272
9001000006A	63	2		Covered by 90040-63 Test	181	272
9001000008A		2 1/2		Covered by 90040-63 Test	181	. 272

Series 90011	Strai	Straight Male Adaptor						
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]		
900110000	2 25	3/4		Covered by 90040-25 Test	181	272		
900110000	3 32	. 1		Covered by 90040-32 Test	181	272		
900110000	4 40	1 1/2		Covered by 90040-40 Test	181	272		
900110000	5 50	1 1/2		Covered by 90040-50 Test	181	272		
900110000		3 2		Covered by 90040-63 Test	181	272		



Series 90040	-		oupling			A STATE OF THE STA
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi
9004000001	1 SWEDT STATE		10-03-C0073		181	1. C. T. C. L. 27
9004000002				Interpolated Pressure	181	
9004000003				Interpolated Pressure	181	27
9004000004			10-03-C0073	Tested	181	27
9004000005			17010186B	Tested	181	27
9004000006	63		10-03-C0073	Tested	181	27.
Series 90040	Strai	ght C	oupling			
Assembly Drawing	Size	Size	<b>Test Report</b>	Verification Method	MAWP [psi]	Hydrotest [psi
9004000008	110		10-03-C0073	Tested	83	12!
Series 90011	Strai	ght M	lale Adaptor			
Assembly Drawing	Size	Size	<b>Test Report</b>	Verification Method	MAWP [psi]	Hydrotest [psi]
9001100001	20	1/2		Covered by 90040-20 Test	181	
9001100002	20	3/4		Covered by 90040-20 Test	181	27
9001100003	32	1		Interpolated Pressure	181	27.
9001100004	40	1 1/2		Covered by 90040-40 Test	181	27:
9001100005	50	1 1/2		Covered by 90040-50 Test	181	27
9001100006A	63	2		Covered by 90040-63 Test	181	272
Series 90130	Elbov	N				
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9013000001	20		10-03-C0073	Tested	181	272
9013000002	25			Interpolated Pressure	181	272
9013000003	32			Interpolated Pressure	181	272
9013000004	40		10-03-C0073	Tested	181	272
9013000005	50			Interpolated Pressure	181	272
9013000006	63		10-03-C0073	Tested	181	272
Series 90130	Elbov	٧				
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9013000008	110		10-03-C0073	Tested	80	120
Series 90140	135°	Conn	ector			
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9014000001	20			Covered by 90130-20 Test	181	272
9014000002	25			Interpolated Pressure	181	272
9014000003	32			Interpolated Pressure	181	272
	40				101	
9014000004	40			Covered by 90130-40 Test	181	272
9014000004 9014000005	50			Covered by 90130-40 Test	181	272



Series 90150	1172 372 302 100	SAN COSTANCE	nector with			
Assembly Drawing	Size		Test Report	Verification Method		Hydrotest [psi
9015000001		1 20400 HAMPE		Covered by 90130-20 Test	181	
9015000002		A THE RESERVE OF THE		Interpolated Pressure	181	
9015000003				Interpolated Pressure	181	
9015000004		1 1/4		Covered by 90130-40 Test	181	
9015000005	50	1 1/2		Covered by 90130-50 Test	181	277
Series 90160	Elbov	w Con	nector with	Female Thread		
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9016000001	20	1/2		Covered by 90130-20 Test	181	272
9016000002	25	3/4		Interpolated Pressure	181	272
9016000003	32	1		Interpolated Pressure	181	272
9016000004	40	1 1/4		Covered by 90130-40 Test	181	272
9016000005	50	1 1/2		Covered by 90130-50 Test	181	272
Series 90230	Tee					
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9023000001	20		10-03-C0073	Tested	181	272
9023000002	25			Interpolated Pressure	181	272
9023000003	32			Interpolated Pressure	181	272
9023000004	40		10-03-C0073		181	272
9023000005	50			Interpolated Pressure	181	272
9023000006	63			Covered by 90130-63 Test	181	272
Series 90230	Tee					
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9023000008	110		10-03-C0073	Tested	84	THE RESERVE OF THE PROPERTY OF
Series 90235	Redu	cing T	- ee			
Assembly Drawing	THE RESIDENCE TO SEC.	-		Verification Method	MAWP [psi]	Hydrotest [psi]
9023500013	20	20		Covered by 90230-20 Test	181	272
9023500001	25	20		Interpolated Pressure	181	272
9023500002	32	20		Interpolated Pressure	181	272
9023500003	32	25		Interpolated Pressure	181	272
9023500004	40	20		Covered by 90230-40 Test	181	272
9023500005	40	25		Covered by 90230-40 Test	181	
9023500007	50	20		Covered by 90230-50 Test	181	
9023500008	50	25		Covered by 90230-50 Test	181	
9023500009	50	32		Covered by 90230-50 Test	181	
9023500010	63	20		Covered by 90230-63 Test	181	
9023500011	63	25		Covered by 90230-63 Test	181	
CONTRACTOR AND ADDRESS OF THE PARTY OF THE P		TAN SERVICE SE		BEST THE STATE OF		2477A BUILDING BUILDING



<b>Assembly Drawing</b>	Size	Size	<b>Test Report</b>	Verification Method	MAWP [psi]	Hydrotest [psi]
9023600006	20	3/8		Covered by 90230-20 Test	181	272
9023600007	20	1/2		Covered by 90230-20 Test	181	272
9023600001	. 25	3/8		Interpolated Pressure	181	272
9023600008	25	1/2		Interpolated Pressure	181	272
9023600002	32	1/2		Interpolated Pressure	181	272
9023600003	40	1/2		Covered by 90230-40 Test	181	272
9023600004	50	3/4		Covered by 90230-50 Test	181	272
Series 90240	Sadd	le Cla	mp			
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9024000003	32	20		Interpolated Pressure	181	272
9024000004	32	25	16010387	Tested	181	272
9024000005	40	20		Interpolated Pressure	181	272
9024000006	40	25		Interpolated Pressure	181	272
9024000007	50	20		Interpolated Pressure	172	259
9024000008	50	25	16010387	Tested	172	259
9024000010	63	20		Interpolated Pressure	181	272
9024000011	63	25	17010186B	Tested	181	272
Series 90247	Fema	ile Sac	ddle Clamp			
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9024700002	25	1/2	16010387	Tested	181	272
9024700003	32	1/2		Interpolated Pressure	181	272
ALCO DE LOS DE LA TRADADA DE LA PROPERTIDA DEPURBIDA DE LA PROPERTIDA DE LA PROPERTIDA DE LA PROPERTIDA DE L	40	1/2	16010387	Tested	181	272
9024700004	40	1/2		A BROWN STANDARD STANDARD STANDARD STANDARD CONTRACTOR STANDARD ST	General State State Comme	
9024700004 Series 90260			n Condensat	e Exhaust		
Series 90260	Fittin	g with	n Condensat	e Exhaust  Verification Method	Control of the Contro	
Series 90260	Fittin Size	g with	n Condensat		Control of the Contro	Hydrotest [psi]
Series 90260 Assembly Drawing	Fittin Size 20	g with	n Condensat Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
Series 90260 Assembly Drawing 9026000001	Fittin Size 20 25	g with	n Condensat Test Report	Verification Method Tested	<b>MAWP</b> [psi] 181	Hydrotest [psi]
Series 90260 Assembly Drawing 9026000001 9026000002	Fittin Size 20 25 32	g with Size	n Condensat Test Report	Verification Method Tested Interpolated Pressure	<b>MAWP</b> [psi] 181 181	Hydrotest [psi] 272 272 272
Series 90260 Assembly Drawing 9026000001 9026000002 9026000003	Fittin  Size  20  25  32  40	g with Size	n Condensat Test Report 16010387	Verification Method Tested Interpolated Pressure Interpolated Pressure	MAWP [psi] 181 181 181	Hydrotest [psi] 272 272 272 272
Series 90260 Assembly Drawing 9026000001 9026000002 9026000003 9026000004	Fittin Size 20 25 32 40 50	g with Size	n Condensat Test Report 16010387	Verification Method Tested Interpolated Pressure Interpolated Pressure Tested	MAWP [psi] 181 181 181 181	Hydrotest [psi] 272 272 272 272 272
Series 90260  Assembly Drawing 9026000001 9026000002 9026000003 9026000004 9026000005	Fittin Size 20 25 32 40 50 63	g with Size	Test Report 16010387 16010387	Verification Method Tested Interpolated Pressure Interpolated Pressure Tested Interpolated Pressure	MAWP [psi] 181 181 181 181 181	Hydrotest [psi] 272 272 272 272 272
Series 90260 Assembly Drawing 9026000001 9026000002 9026000003 9026000004 9026000005 9026000006	Fittin Size 20 25 32 40 50 63	g with Size	Test Report 16010387 16010387	Verification Method Tested Interpolated Pressure Interpolated Pressure Tested Interpolated Pressure	MAWP [psi] 181 181 181 181 181	Hydrotest [psi] 272 272 272 272 272 272
Series 90260  Assembly Drawing 9026000001 9026000003 9026000004 9026000005 9026000006  Series 90600	Fittin Size 20 25 32 40 50 63	g with Size et Fit Size	Test Report 16010387 16010387	Verification Method Tested Interpolated Pressure Interpolated Pressure Tested Interpolated Pressure Covered by 90040-63 Test	MAWP [psi] 181 181 181 181 181	Hydrotest [psi] 272 272 272 272 272 272 272
Series 90260  Assembly Drawing 9026000001 9026000003 9026000004 9026000005 9026000006  Series 90600  Assembly Drawing	Fittin Size 20 25 32 40 50 63 Brack Size 20	g with Size  eet Fit Size 1/2	Test Report 16010387 16010387 ting Test Report	Verification Method Tested Interpolated Pressure Interpolated Pressure Tested Interpolated Pressure Covered by 90040-63 Test  Verification Method	MAWP [psi] 181 181 181 181 181 181	Hydrotest [psi]



Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9060200001	20	1/2	16010387	Tested	181	272
9060200002	25	1/2	16010387	Tested	181	272
Series 90610	Plug		Y N			
Assembly Drawing	Size	Size	Test Report	Verification Method		Hydrotest [psi]
9061000001	20			Covered by 90040-20 Test	181	272
9061000002	25			Interpolated Pressure	181	272
9061000003	32			Interpolated Pressure	181	272
9061000004	40			Covered by 90040-40 Test	181	272
9061000005	50			Covered by 90040-50 Test	181	272
9061000006	63			Covered by 90040-63 Test	181	272
Series 90620	Redu	cer				
Assembly Drawing	Size	Size	Test Report	Verification Method		Hydrotest [psi]
9062000001	25	20	16010387	Tested	181	272
9062000002	32	20		Interpolated Pressure	181	
9062000003	32	25		Interpolated Pressure	181	
9062000004	40	20		Interpolated Pressure	181	
9062000005	40	25		Interpolated Pressure	181	
9062000006	40	32	16010387	Tested	181	
9062000011	50	25		Interpolated Pressure	178	
9062000007	50	32		Interpolated Pressure	178	
9062000008	50	40		Interpolated Pressure	178	
9062000009	63	40		Interpolated Pressure	156	
9062000010	63	50	16010387	Tested	156	23!
Series 90626	Stem	Adap	otor			
Assembly Drawing	Size	Size	<b>Test Report</b>	Verification Method		Hydrotest [psi
90626-25-08M	25	1/2		Interpolated Pressure	183	
90626-25-12M	25	3/4		Interpolated Pressure	183	
90626-25-16M	25	1		Interpolated Pressure	18:	
90626-32-16M	32	1		Interpolated Pressure	18:	
90626-32-24M	32	1 1/2		Interpolated Pressure	18:	
90626-40-24M	40	1 1/2		Covered by 90040-40 Test	18:	
90626-50-24M	50	1 1/2	1	Covered by 90040-50 Test	18	
90626-50-32M	50	2		Covered by 90040-50 Test	18	
90626-63-32M	63	2		Covered by 90040-63 Test	18	1 27
Series 90628	Sten	n Ada	ptor	Verification Method		] Hydrotest [ps



Series 90642	2 Wa	ay Ma	nifold			
Assembly Drawing	Size	Size	<b>Test Report</b>	Verification Method	MAWP [psi]	Hydrotest [psi
9064200001	1/2	1/2	16010387	Tested	181	A TEST TRANSPORT TO SERVICE AND A SERVICE OF
9064200002	3/4	1/2	16010387	Tested	181	27:
Series 90644	4 Wa	у Ма	nifold			
Assembly Drawing	Size	Size	<b>Test Report</b>	Verification Method	MAWP [psi]	Hydrotest [psi]
9064400001	1/2	1/2	16010387	Tested	181	272
9064400002	3/4	1/2	16010387	Tested	181	277
Series 90700	Ball \	/alve				
Assembly Drawing	Size	Size	<b>Test Report</b>	Verification Method	MAWP [psi]	Hydrotest [psi]
9070000001	20		16010387	Tested	181	272
9070000002	25			Interpolated Pressure	181	272
9070000003	32			Interpolated Pressure	181	272
9070000004	40		16010387	Tested	181	272
9070000005	50			Interpolated Pressure	181	272
907000006	63		170101186B	Tested	176	264
Series 90720	Ball V	/alve v	with Male Tl	hread		
Assembly Drawing	Size	Size	Test Report	Verification Method	MAWP [psi]	Hydrotest [psi]
9072000001	20		16010387	Tested	181	272
9072000002	25		16010387	Tested	181	272