

ACI Central Inc.

20 McAulay Court, Charlottetown, PE C1A 9M7
 P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register – Pressure Vessel Design

To: Engineering & Inspection Service

Date: 12/08/2023

From: ACI Central Inc.

Manufacturer: XLG Heat Transfer S.L.
 C/Magallanes 5 Pol. Ind. La Estrella
 E30500 Molin de Segura-Murcia,
 Spain

Manufacturer #: PV-9636

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: 8739.0

Unit Description	Drawing Number	Service	Design Code
Heat Exchanger	B231712/1 rev 0	Non Lethal	ASME Sect VIII Div. 1

Shell Side

Tube Side

MAWP @ TEMP	MDMT @ MAWP	MAWP @ TEMP	MDMT @ MAWP
300 PSI/FV @ 300 F	- 40 F @ 300 PSI/FV	150 PSI/FV @ 300 F	- 40 F @ 150 PSI/FV

Test Pressure: Hydro: 390 PSI Pneu:	Test Pressure: Hydro: 195 PSI Pneu:
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Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Shell	SA 312 TP304L	0.144	0.165	-	85			OD": 10.75"	Includes drawings
T.Sheet	SA 182 F316L	1.894	1.894	-				OAL": 108.755"	B231712/2
T.Sheet	SA 240 316L	1.894	1.894	-				W":	B231712/3
Tubes	SA 213 TP316L	0.04	0.04	-				H":	B231712/4
Heads	SA 403 316L	0.144	0.165	-	85			HS FT":	B231712/5

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
- 2- A copy of the Design bearing the CRN will be sent to the Manufacturer.
- 3- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- 4- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record.
- 6- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 34932

Description: Heat Exchanger, 10.75" OD
 ASME Stamp, National Board Registered

This space is for Jurisdictional stamp and signature

Newfoundland
 Labrador

Registered 8739.0

Date Dec 11 2023

Engineering and Inspection Services

Registered by *[Signature]*

UNDER THE AUTHORITY OF THE
 PUBLIC SAFETY ACT AND
 THE BOILER, PRESSURE VESSEL AND
 COMPRESSED GAS REGULATIONS