20 McAulay Court, Charlottetown, PE C1A 9M7
P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Steve Townsend

Date: 05/19/2022

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

Manufacturer #: PV-9901

648 Moeller Rue Granby, QC J2G 8N1

Canada

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code
Heat Exchanger Housing	A68553REF rA & A68552REF rA	Non Lethal	ASME Sect VIII Div. 1
Shell S	ide	Tub	e Side

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 75 PSI @ 320 F
 -20 F @ 75 PSI
 MAWP @ TEMP
 MDMT @ MAWP

Test Pressure: Hydro: 150 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75	-	80			OD":	Design Report#
Casing SA 395	SA 395 60-40-18	0.63	0.63	-	80			OAL": 23.4"	R-0905 E1200 D
								W": 18.5"	
						DECEMBER OF		H": 19.7"	
				V				HS FT2:	Proof Tested

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
- 2- A copy of the Design bearing the CRN will be sent to the Manufacturer.
- 3- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- 4- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record.
- 6- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 32552

<u>Description:</u> Heat Exchanger Housing, E1200 ASME Stamp, Made in Canada This space is for Jurisdictional stamp and signature

ACCEPTED

PROVINCE OF PRINCE EDWARD ISLAND COMMUNITIES, LAND & ENVIRONMENT

CRN R6272.59 R

DATE: Acuso doso

BOIL STRESSURE VESSEL BRANCH

20 McAulay Court, Charlottetown, PE C1A 9M7
P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Donnie Ehler

Date: 05/19/2022

Manufacturer #: PV-9901

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

648 Moeller Rue Granby, QC J2G 8N1

Canada

nier Rue

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code
Heat Exchanger Housing	A68553REF rA & A68552REF rA	Non Lethal	ASME Sect VIII Div. 1

 Shell Side
 Tube Side

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 75 PSI @ 320 F
 - 20 F @ 75 PSI
 MAWP @ TEMP
 MDMT @ MAWP

Test Pressure: Hydro: 150 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75	-	80			OD":	Design Report#
Casing SA 395	SA 395 60-40-18	0.63	0.63	-	80			OAL": 23.4"	R-0905 E1200 D1
								W": 18.5"	
							-33-97	H": 19.7"	
								HS FT2:	Proof Tested

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
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- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record.
- 6- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 32552

Description: Heat Exchanger Housing, E1200

ASME Stamp, Made in Canada

This space is for Jurisdictional stamp and signature

Date May 30 22 CRN RC373.58 REVI

Dag. A 49553REF PAAALB SSOREF PA

od James Perry

Part Part REGULATIONS

20 McAulay Court, Charlottetown, PE C1A 9M7
P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Eben Creaser

Date: 05/19/2022

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

Manufacturer #: PV-9901

648 Moeller Rue Granby, QC J2G 8N1

Canada

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under;

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code
Heat Exchanger Housing	A68553REF rA & A68552REF rA	Non Lethal	ASME Sect VIII Div. 1
Shell S	ide	Tub	e Side

 Shell Side
 Tube Side

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 75 PSI @ 320 F
 -20 F @ 75 PSI
 MDMT @ MAWP

Test Pressure: Hydro: 150 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75	-	80			OD":	Design Report#
Casing SA 3	SA 395 60-40-18	0.63	0.63		80			OAL": 23.4"	R-0905 E1200 D1
								W": 18.5"	1
								H": 19.7"]
				la maria				HS FT2:	Proof Tested

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
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- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
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- 5- The form will be a permanent ACIC record.
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ACIC Log#: 32552

<u>Description:</u> Heat Exchanger Housing, E1200

ASME Stamp, Made in Canada

This space is for Jurisdictional stamp and signature



DEPT OF JUSTICE PUBLIC SAFETY BOILER & PRESSURE VESSEL ACT

REGISTRATION ONLY

CRN 86272.57 Rev

CHIEF BOILER INSPECTOR

DATE 5/20/22

BLRs

PVS

□ FITTINGS □ NUCLEAR COMPONENTS EV.

1 06/2003

20 McAulay Court, Charlottetown, PE C1A 9M7
P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Engineering&Inspection Service

Date: 05/19/2022

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

Manufacturer #: PV-9901

648 Moeller Rue Granby, QC J2G 8N1

Canada

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code	
Heat Exchanger Housing	A68553REF rA & A68552REF rA	Non Lethal	ASME Sect VIII Div. 1	

 Shell Side
 Tube Side

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 75 PSI @ 320 F
 - 20 F @ 75 PSI
 - 20 F @ 75 PSI
 - 20 F @ 75 PSI

Test Pressure: Hydro: 150 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75	-	80			OD":	Design Report#
Casing SA 395 60-40-18	SA 395 60-40-18	0.63	0.63	×	80			OAL": 23.4"	R-0905 E1200 D1
								W": 18.5"	1
					VIAT-VIAT-UIIV			H": 19.7"	
								HS FT ² :	Proof Tested

Notes:

- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
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- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- 4- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record.
- 6- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 32552

Description: Heat Exchanger Housing, E1200

ASME Stamp, Made in Canada

This space is for Jurisdictional stamp and signature



Digital Government and Service NL

Registered R6272.50 Rev.1

Date _____25-May-2022

Engineering and Inspection Services

Registered by David Ducken

UNDER THE AUTHORITY OF THE PUBLIC SAFETY ACT AND THE BOILER, PRESSURE VESSEL AND COMPRESSED GAS REGULATIONS

20 McAulay Court, Charlottetown, PE C1A 9M7 P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Blair Rawlings

Date: 05/19/2022

Manufacturer #: PV-9901

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

648 Moeller Rue Granby, QC J2G 8N1

Canada

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under;

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code	
Heat Exchanger Housing	A68553REF rA & A68552REF rA	Non Lethal	ASME Sect VIII Div. 1	

 Shell Side
 Tube Side

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 75 PSI @ 320 F
 - 20 F @ 75 PSI
 MAWP @ TEMP
 MDMT @ MAWP

Test Pressure: Hydro: 150 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75	-	80			OD":	Design Report#
Casing S	SA 395 60-40-18	0.63	0.63	-	80			OAL": 23.4"	R-0905 E1200 D1
								W": 18.5"	
								H": 19.7"	1
= 11/181								HS FT2:	Proof Tested

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
- A copy of the Design bearing the CRN will be sent to the Manufacturer.
- 3- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- 4- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record.
- 6- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 32552

Description: Heat Exchanger Housing, E1200

ASME Stamp, Made in Canada

This space is for Jurisdictional stamp and signature



20 McAulay Court, Charlottetown, PE C1A 9M7 P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Matthias Mailman

Date: 05/19/2022

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

648 Moeller Rue Granby, QC J2G 8N1

Canada

Manufacturer #: PV-9901

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code
Heat Exchanger Housing	A68553REF rA & A68552REF rA	Non Lethal	ASME Sect VIII Div. 1

Tube Side Shell Side MDMT @ MAWP MAWP @ TEMP MDMT @ MAWP MAWP @ TEMP 75 PSI @ 320 F - 20 F @ 75 PSI

Pneu: Test Pressure: Hydro: Test Pressure: Hydro: 150 PSI Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75		80			OD":	Design Report#
	SA 395 60-40-18	0.63	0.63	-	80			OAL": 23.4"	R-0905 E1200 D1
								W": 18.5"	
								H": 19.7"]
								HS FT2:	Proof Tested

Notes:

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- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- 4- Copies of the Design and Specifications are available to ACIC Members on demand.
- The form will be a permanent ACIC record.
- To reduce turnsround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 32552

Description: Heat Exchanger Housing, E1200 ASME Stamp, Made in Canada

This space is for Jurisdictional stamp and signature

Northwest Territories

REGISTERED UNDER THE AUTHORITY OF THE BOILER AND PRESSURE VESSEL ACT.

65.00

20 McAulay Court, Charlottetown, PE C1A 9M7 P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register – Pressure Vessel Design

To: Muhammad Wani

Date: 05/19/2022

Manufacturer #: PV-9901

From: ACI Central Inc.

Manufacturer: Armstrong-Hunt Inc.

648 Moeller Rue Granby, QC J2G 8N1

Canada

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: R6272.5 Rev1

Unit Description	Drawing Number	Service	Design Code ASME Sect VIII Div. 1	
Heat Exchanger Housing	A68553REF rA & A68552REF r	A Non Lethal		
She	l Side	Tub	e Side	
MAWP @ TEMP	MDMT @ MAWP	MAWP @ TEMP	MDMT @ MAWP	
75 PSI @ 320 F	- 20 F @ 75 PSI		1	

Test Pressure: Hydro: 150 PSI Test Pressure: Hydro: Pneu: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Base Plate	SA 395 60-40-18	0.75	0.75	-	80			OD":	Design Report# R-0905 E1200 D1
Casing	SA 395 60-40-18	0.63	0.63	-	80			OAL": 23.4"	
		11000000						W": 18.5"	
								H": 19.7"	
								HS FT2:	Proof Tested

Notes:

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- 3- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
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- The form will be a permanent ACIC record.
- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 32552

Description: Heat Exchanger Housing, E1200

ASME Stamp, Made in Canada

