ACI Central Inc.

20 McAulay Court, Charlottetown, PE C1A 9M7 P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Eben Creaser

Date: 01/25/2023

From: ACI Central Inc.

Manufacturer: Crest Process Systems Inc

2600 Robertson Rd Tyler, TX 75701

USA

Manufacturer #: PV-9942

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under;

CRN: Z7289.2

Unit Description	Drawing Number	Service	Design Code	
Horizontal Filter	PAL-T40-01-1/7 & PAL-T40-02-1/7	Non Lethal	ASME Sect VIII Div. 1	
Shell Side		Tube Side		

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 450 PSI / FV @ 450 F
 -50 F @ 450 PSI
 -50 F @ 450 PSI

Test Pressure: Hydro: 585 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
Shell	SA 516 70N	0.393	0.500	0.125	100	RT1	HT	OD": 24"	Drawings
Head	SA 516 70N	0.387	0.500	0.125	100			OAL": 144"	PAL-T40-01-1/7 r.6
Nozzle	SA 333 6	0.438	0.500	0.125	100			W":	PAL-T-40-02-1/7 r.6
Flanges	SA 350 LF2 CL1							H":	includes drawings
								HS FT ² :	1/7 to 7/7

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
- A copy of the Design bearing the CRN will be sent to the Manufacturer.
- 3- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record.
- 6- To reduce turnaround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 33670

Description: Horizontal Filter Separator, 24" OD

ASME Stamp, National Board Registered

This space is for Jurisdictional stamp and signature	
Brunswick	
DEPT OF JUSTICE PUBLIC SAFETY BOILER & PRESSURE VESSEL ACT	
REGISTRATION ONLY CRN 772 89.27	
CHIEF BOILER INSPECTOR	
DATE 1/27/23	
BLRs PVs Sect. 2.0-BPV Rev. 1 06/20	003

FITTINGS | NUCLEAR COMPONENTS

ACI Central Inc.

20 McAulay Court, Charlottetown, PE C1A 9M7
P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessel Design

To: Donnie Ehler

Date: 01/25/2023

Manufacturer #: PV-9942

From: ACI Central Inc.

Manufacturer: Crest Process Systems Inc

2600 Robertson Rd Tyler, TX 75701

USA

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under;

CRN: Z7289.2

Unit Description	Drawing Number	Service	Design Code	
	PAL-T40-01-1/7 & PAL-T40-02-1/7	Non Lethal	ASME Sect VIII Div. 1	
Horizoniai Filler	THE 140 OF THE GITTE			

 Shell Side
 Tube Side

 MAWP @ TEMP
 MDMT @ MAWP
 MAWP @ TEMP
 MDMT @ MAWP

 450 PSI / FV @ 450 F
 -50 F @ 450 PSI
 -50 F @ 450 PSI
 -50 F @ 450 PSI

Test Pressure: Hydro: 585 PSI Pneu: Test Pressure: Hydro: Pneu:

Part	Material	Des. t"	Act. t"	CA"	% EF	RT	PWHT	Dimensions	Notes
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Nozzle	SA 333 6	0.438	0.500	0.125	100			W":	PAL-T-40-02-1/7 r.6
Flanges	SA 350 LF2 CL1							H":	includes drawings
1 1011900								HS FT2:	1/7 to 7/7

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ACIC Log#: 33670

<u>Description:</u> Horizontal Filter Separator, 24" OD ASME Stamp, National Board Registered

This space is for Jurisdictional stamp and signature

Date Of feb 2023 (2)

C.R.N. Z7289.28

Dwg. As cliscophed

Signed

Of Josepher 1949

Part 11949

Sect. 2.0-BPV Rev. 1 06/2003