



Technical Standards and Safety Authority  
 345 Carlingview Drive  
 Toronto, Ontario M9W 6N9  
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



## STATUTORY DECLARATION Registration of Fittings

I, Abraham Padilla, Project Manager  
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Weldforce Fabricators, LLC.  
(Name of Manufacturer)

Located at 14875 Waterloo Dr. Houston, Tx 77053 713-270-7733  
(Plant Address) (Telephone No.) (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of

(Title of recognized North American Standard)  
 which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with Weldforce Fabricators, LLC. as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

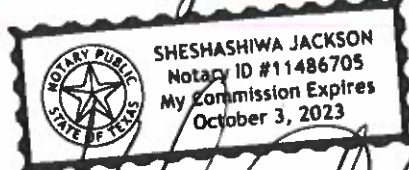
I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ASME which has been verified by the following authority, NBBI.

The items covered by this declaration, for which I seek registration, are category H type fittings. In support of this application, the following information and/or test data are attached as follows:  
E2025-CRN.dwg, E2025-Calculations

(drawings, calculations, test reports, etc.)

Declared before me at Chase Bank in the County of Brazoria  
 the 22nd day of September D 2022.

Commissioner for Oaths:  
Abraham Padilla  
(Printed name)  
[Signature]  
(Signature)



[Signature]  
(Signature of Declarer)

### FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category H.

CRN: 0H23048.5  
 Registered by: Charley Dong  
 Dated: Feb 22, 2023

CRN scope  
 "Part of CRN"

NOTE: This registration expires on: Feb.22, 2023

Technical Standards and Safety Authority  
 Boilers and Pressure Vessels Safety Program

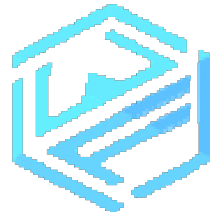
REGISTERED

C.R.N.: 0H23048.5  
 Signed: Charley Dong  
 Date: February 21, 2023.

*\*Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request.*

# WELDFORCE FABRICATORS, LLC

14875 WATERLOO DR.,  
HOUSTON, TEXAS,  
77053, UNITED STATES



**WeldForce**  
FABRICATORS LLC

04-Nov-22

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## SCOPE OF CRN REGISTRATION

| Product Description                | Drawing Number(s)                       | Design Code         | Size Range                | Connections                   |
|------------------------------------|---|---------------------|---------------------------|-------------------------------|
| 3" x 2" Supported Boom Loading Arm | EMCO WHEATON<br>E2025-3x2-CRN<br>Rev. A | ASME B31.3,<br>2020 | 3" Sch. 40,<br>2" Sch. 40 | ASME B16.5<br>Flanged - CL300 |

| Material Specification                             | MAWP at MAWT (psig)         | MDMT (F)         | Corrosion Allowance (in.) | Design Report    |
|--|-----------------------------|------------------|---------------------------|------------------|
| ASTM A333-6,<br>ASTM A420-WPL6,<br>ASTM A350-LF2-1 | 580 psig<br>at 40°C / 104°F | -40°C/<br>- 40°F | 0.063"                    | R-1802<br>Rev. 0 |

**Note 1:** MAWP = Maximum Allowable Working Pressure, MAWT = Maximum Allowable Working Temperature, MDMT = Minimum Design Metal Temperature.

**THIS IS PART OF CRN**

0H23048.5

Technical Standards and Safety Authority  
Boilers and Pressure Vessels Safety  
Program



This Document has  
been digitally signed  
and approved  
The stamp size has  
been optimized for  
11 x 17 documents.