

2202 2nd Avenue Regina, SK S4R 1K3 Canada 1 (866) 530-8599 info@tsask.ca www.tsask.ca

REGISTRATION OF A PRESSURE FITTING DESIGN

20-Apr-23

Round Engineering Inc. 10 Segwun Rd. Waterdown, Ontario L8B 0K6

Attention: Scott Islip File Number: 13601 [0 F]

Re: Manufacturer: Chart Inc.

Item: Carbon Capture System

Catalog or Drawing: Scope of CRN Registration, dated 28-Mar-23

TSASK Codes and Standards Compliance has registered the design listed above in accordance with The Boiler and Pressure Vessel Act and Regulations and CSA B51. The Canadian Registration Number (CRN) is:

0H2277.3 Expiry Date: April 20, 2033

Please note that every fitting shall be constructed in strict accordance with the registered design.

Fitting registrations are required to be resubmitted for validation after ten (10) years from the registration date in accordance with CSA B51, Clause 4.2.1.

Should you require anything further, please do not hesitate to contact the Codes and Standards Compliance Office at your convenience.

Yours truly,

Williams Uju, P.Eng.

Codes and Standards Compliance

Remarks:

A valid quality control program must be maintained at the production facility for the fitting registration to remain valid until the expiry date.



Technical Safety Authority of Saskatchewan

Date:

Expiry Date:

April 20, 2033

Codes & Standards Compliance Office

Regina, SK S4R 1K3 PH: (306)798-7112 Toll Free: (866)530-8599 FAX: (306)787-9273 Toll Free: (866)760-9255 Email: boilerpermits@tsask.ca

Website: www.tsask.ca

Statutory Declaration (Registration of Fittings)

TCK_1008

| | | | 15K-1000 | | | | | | | |
|---|---|--|--|--|--|--|--|--|--|--|
| I. D | eclaration Information | With the Reserved All The Control | | | | | | | | |
| Ι, _ | Ron Street | In this space, show facsimile of | | | | | | | | |
| | Plant Manager | | manufacturer's logo or trademark as it will appear on the fitting. | | | | | | | |
| - | (company title, e.g. vice president, plant manage (must be in a position of authority in the manufacturing plant | | Earthly | | | | | | | |
| of. | Chart Inc. | | Labs | | | | | | | |
| <i>-</i> | (name of manufacturer) | | CHART | | | | | | | |
| loca | ted at: SEE ATTACHED WORLDWIDE LOCATION | | (Postal Codo) | | | | | | | |
| (Plant Address – Apt/Street) (City,Prov) (Postal Code) do solemnly declare that the fittings listed hereinunder, which are subject to the Saskatchewan Boiler and Pressure Vessel Safety Act (check one) | | | | | | | | | | |
| 0 | Comply with the requirements of ASME B31.3 | which specifies the dimensions, | | | | | | | | |
| | (title of recognized North American Standard) Materials of construction, pressure / temperature ratings and identification marking of the fittings, or | | | | | | | | | |
| 0 | Are not covered by the provisions of a recognized North American standard and are therefore manufactured | | | | | | | | | |
| | to comply with | as supported by the attached | | | | | | | | |
| data which identifies the dimensions, materials of construction, pressure / temperature ratings and the b for such ratings, and the marking of the fittings for identification. | | | | | | | | | | |
| of these fittings to the stated standard. The fittings covered by this declaration, for which I seek registration, are CATEGORY H - Carbon Capture System In support of this application, the following information, calculations and / or test data are attached: SCOPE OF CRN REGISTRATION, REPORTS, DRAWINGS, CALCULATIONS | | | | | | | | | | |
| | DPE OF CRIN REGISTRATION, REPOR | KTS, DRAWINGS, CALC | | | | | | | | |
| II. E | Declaration | 2008年1月1日 | | | | | | | | |
| DEC | LARED before me at | In the State | of OCIANIMA | | | | | | | |
| this | Of March 2023 | , | | | | | | | | |
| | Ron Street | 7 | | | | | | | | |
| V | int name) LUL J. W. M. H. Inature of Commissioner of Oaths) | Notary P | COLE J. KNIGHT Jublic, State of Oklahoma | | | | | | | |
| | | A STATE OF THE PARTY OF THE PAR | mission # 22004978 | | | | | | | |
| III. Office Use Only To the best of my knowledge and belief, the application meets the requirements of the <i>Boiler and Pressure Vessel Safety Act</i> and CSA B51, Clause 4.2, and is accepted for registration in Category | | | | | | | | | | |
| (R | egistration Number) Technical Safety Authority Of Saskatchewan | (Date Registered – MM DD YYYY) (For the Administrator / Chief Inspec | (Expiry Date – MM DD YYYY) | | | | | | | |
| | Registration No0H2277.3 File No13601 | | TSK-1008 | | | | | | | |
| | Registered April 20, 2023 | | Rev. 10/2012 | | | | | | | |



WORLDWIDE LOCATIONS APPENDIX

CHART INC. MANUFACTURING LOCATIONS & CERTIFYING AUTHORITIES COVERED UNDER THIS CRN

(rev. 21/Feb./2022)

Chart Inc.

1300 Airport Dr., Ball Ground, GA 30107, USA

ISO 9001:2015 Certified by Bureau Veritas

Chart Inc.

5615 S. 129TH E. Ave. Tulsa, OK 74134, USA

ISO 9001:2015 Certified by Bureau Veritas

28-Mar-23

5615 S. 129TH E. AVE. TULSA, OK 74134



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SCOPE OF CRN REGISTRATION

| Product | Drawing | Design | Size | Connections | Material | MAWP at MAWT | MDMT | CA | Report |
|-------------|--------------------------------|-------------|-------------------|---------------|------------------|-------------------|-----------|-------|--------|
| Description | Numbers | Code | Range | | Specification | (psig) | (F) | (in.) | Number |
| Carbon | Earthly Labs | ASME B31.3, | 1/4" OD x 0.035", | Tube End, | ASTM A213 TP316, | CO2: | 30°F | Nil | R-1840 |
| Capture | CiCi (Oak) 3-Way PID | 2020 | 3/8" OD x 0.035", | NPT, ASME | ASTM A269 TP316, | 175 psig at 150°F | and -40°F | | Rev. 0 |
| System | V6.8 - CRN.VSDX, | | 2" Sch. 40S, | B16.5 Flanged | ASTM A270 TP316, | | (Note 2) | | |
| | CRN C-1000, CRN Line 1010 | | 1/2" Class 3000, | | ASTM A312 TP304, | | | | |
| | Rev. 1, CRN H-1010 Rev. 1, | | 2" Class 3000 | | ASTM A182 F316, | | | | |
| | CRN Line 1011 Rev. 1, CRN | | | | ASTM A182 F304 | | | | |
| | Line 1012 Rev.4, CRN Line 1014 | | | | | | | | |
| | Rev.4, CRN Line 1013, CRN Line | | | | | | | | |
| | 1020 Rev. 1, CRN Line 1021 | | | | | | | | |
| | Rev. 1, CRN Line 1022, | | | | | | | | |
| | V-1020 & V-1021 Dryer Beds | | | | | | | | |
| | CRN Line 1023, CRN Line 1024, | | | | | | | | |
| | CRN Line 1030, CRN V-1030, | | | | | | | | |
| | CRN Line 1031 Rev.4, CRN | | | | | | | | |
| | H-1040 Rev. 5, CRN Line 1040 | | | | | | | | |
| | Rev. 1, CarboMax 1000 CO2 | | | | | | | | |
| | Dewar, CRN Line 1041 Rev. 4 | | | | | | | | |

Note 1: MAWP = Maximum Allowable Working Pressure, MAWT = Maximum Allowable Working Temperature, MDMT = Minimum Design Metal Temperature.

Note 2: All CSA B51 regulated lines in the Carbon Capture System have a MDMT equal to 30°F except for line 1040 between the Chiller and Dewar which has a MDMT equal to -40°F.

Note 3: Per CSA Table 1 Note (2)(B) the total volume of any configured assembly shall not exceed 1.5 cubic feet in volume.

Note 4: Flanges to comply with ASME B16.5 and ASME B16.11 fittings shall be Class 3000.

Note 5: See Attached List of Chart Inc. Manufacturing locations applicable to this CRN.





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