9410 - 20 Ave N.W. Edmonton, Alberta, Canada T6N 0A4

Tel: (780) 437-9100 / Fax: (780) 437-7787

May 09, 2025

Attention: Cecylia Garbacz

TECHNICAL STANDARDS & SAFETY AUTHORITY

345 CARLINGVIEW DRIVE TORONTO, ON M9W 6N9

The design submission, Tracking Number 2025-02805, Web Portal Number 2025-S2323, originally received on April 30, 2025 was surveyed and accepted for registration as follows:

**CRN:** 0D25821.52 **Accepted on:** May 09, 2025

Reg Type: NEW DESIGN Expiry Date: April 11, 2035

**Drawing No.:** Scope of CRN Registration (5 Pages)(March 26,2025)

Fitting type: Flex Hose Assembly

Design registered in the name of : AFLEX HOSE LTD

#### The registration is conditional on your compliance with the following notes:

As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the codes of construction are ASME B31.3, ASME BPE, ARPM IP-2.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (587) 686-9349 or fax (780) 437-7787 or e-mail Wangi@absa.ca.

Sincerely,

WANG, IAN, P. Eng. DOP Cert. No. D00009643

2025-02805 Page 1 of 1





## STATUTORY DECLARATION

Registration of Fittings
Single or Multiple Fitting Designs within one Fitting Category

	r. Leigh Mulvaney-J HD CENG (MIMECI		Technical Manag	jer		In this space, show facsimile of manufacturer's logo or trademar as it will appear on the fitting.				
of Afle	(name of applicant)		(position title) (must	be in a position of	authority)					
located	Bradley Business P	ark, Dyson Wood	of manufacturer) Way, Bradley, Hudders	sfield,		AFLEX HOSI				
	HDZ 1GZ, United Ki		ant address)							
	do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)									
	ASME B31.3, ASME BPE, ARPM  comply with the requirements of JP-2 which specifies the dimensions,									
		(	title of recognized North	American Standa	ard)					
, r	materials of constru	ction, pressure	e/temperature ratin	gs and identifi	cation markin	g of the fittings, or				
	are not covered by the	ne provisions	of a recognized No	rth American s	standard and	are therefore				
r	nanufactured to con	nply with			as su	pported by the				
			code of construction or	other applicable o						
á	attached data which	identifies the	dimensions, materi	als of construc	ction, pressure	e/temperature ratings				
	and the basis for suc					, -				
l & other	dealers that the ma	nufacture of th	haan fittinga ja sant	rollod by a guy	ality control pu	rogram which has				
	declare that the ma									
been ve	rified as described i	n the below Ta	able as being suital	ble for the mar	nufacturing of	these fittings to the				
	tandard, regulation,									
declarat	tion for which I seek	registration a	re as provided in th	e Supplement	ary Sheet(s)	attached.				
Quality	Program Verificati	on and Manu	ıfacturing Sites							
A copy	of the Quality Certific	cate from eacl	h manufacturing sit	e must be incl	uded					
Item #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organizatio	Don Location(s) Plant Name and address				
1.	Flexible Hose Assemblies	ISO 9001:2015	See Scope of CRN	Various - See Worldwide Locations Appendix	Various - Se Worldwide Locations Appendix	Various - See Worldwide Locations Appendix				
2.										





in support of this application, the following information, calcula	
SCOPE OF CRN, DRAWINGS, CALCULATIONS, REPORT	S
(Signature of the Declarer)	2 Oct 2024 (Date)
DECLARED before me at 14000 Brayn the Constitution of October, 2000 (Month) (Yes)  (a Commissioner of Oaths or Notary Public)	(province, territory, or state)  ar)  Mary mai ion
sign) (a Commissioner of Oaths or Notary Public)	TEL: 01422 844997 FAX: 01422 844797 EMAIL: mary@marymahonsolicitor.co.uk 8 WRAGLEY HOUSE, VALLEY ROAD EBDEN BRIDGE, WEST YORKSHIRE HX7 7BN
Commissioner of Oaths / Notary Public in and for:	(province, territory, or state)
To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA	
Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category  CRN:	2025-02805 <b>ABSA</b>
Registered Date:  April 11, 2035	SAFETY CODES ACT - PROVINCE OF ALBERTA  ACCEPTED: OD25821. 52  See acceptance letter for conditions of registration.
Expiry Date:	Date: 2025-05-09 By:  IAN WANG, P. Eng. DOP: D00009643  This stamp and signature have been affixed electronically
(Signature of the Administrator/SCO)  The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline	to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Flectronic Transactions Act.

#### **AFLEX HOSE LTD.**

BRADLEY BUSINESS PARK DYSON WOOD WAY BRADLEY, HUDDERSFIELD HD2 1GZ, UNITED KINGDOM

Hose Type(s)



ABSA
SAFETY CODES ACT - PROMNCE OF ALBERTA
ACCEPTED: OD25821. 52
See acceptance letter for conditions of registration.
Date: 2025-05-09 By:

This stamp and signature have been affixed electronically

to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance

with the Flectronic Transactions Act

March 26, 2025

**SCOPE OF CRN REGISTRATION** 

PAGE 1 OF 5

Bioflex Ultra, stainless steel braid, PTFE lined fittings

Bioflex Ultra, stainless steel braid, EPDM or silicone cover, PTFE lined fittings Fabline, stainless steel braid, EPDM or silicone cover, PTFE lined fittings Corroline+, stainless steel braid, EPDM with or without helix, PTFE lined fittings

Important: The CRN Pressure-Temperature Ratings listed in this document are the hose maximum CRN ratings. Consult hose product literature for recommended hose maximum operating conditions.

The maximum CRN ratings are applicable to the following Service Types:

Service Type Group 1: Water and all other liquids, solid materials suspended in liquids or air, compressed air and other gases.

Service Type Group 2: Liquid media that immediately changes into gas under standard atmospheric conditions.

Service Type Group 3: Steam

Product	Design	Material	MDMT	Report
Description	Code	Specifications		Number
Flexible Hose	ASME B31.3,	ASTM A479-304/304L, ASTM A479-316/316L	- 73°C / -100°F	R-2121 Rev. 0
Assemblies	ASME BPE,	ASTM A240-304/304L, ASTM A240-316/316L		
	ARPM IP-2	Stainless Steel meeting the requirements of ASTM A478		
		and ASTM A580, PTFE Hose and lined fittings.		

PRESSURE - TEMPERATURE RATINGS								
Process Connections DIN 11851 Female Process Connections								
Service Type	Gro	up 1	Gro	up 2	Group 3 (Note	2 - Important)		
Process Connection Size x Hose Size	MAWP at 300°F (psig)	MAWP at 150°C (barg)	MAWP at 300°F (psig)	MAWP at 150°C (barg)	MAWP at 300°F (psig)	MAWP at 150°C (barg)		
1/2" DIN 11851 x 1/2" Hose	580.2	40.0	464.1	32.0	232.1	16.0		
3/4" DIN 11851 x 3/4" Hose	580.2	40.0	464.1	32.0	232.1	16.0		
1" DIN 11851 x 1" Hose	580.2	40.0	464.1	32.0	232.1	16.0		
1-1/4" DIN 11851 x 1-1/4" Hose	580.2	40.0	464.1	32.0	232.1	16.0		
1-1/2" DIN 11851 x 1-1/2" Hose	507.6	35.0	406.1	28.0	203.1	14.0		
2" DIN 11851 x 2" Hose	362.6	25.0	290.1	20.0	145.0	10.0		
2-1/2" DIN 11851 x 2-1/2" Hose	290.1	20.0	232.1	16.0	87.0	6.0		
3" DIN 11851 x 3" Hose	217.6	15.0	174.0	12.0	87.0	6.0		

PAGE 2 OF 5

PRESSURE - TEMPERATURE RATINGS								
Process Connections DIN 11851 Female Process Connections								
Service Type	Service Type Group 1 Group 2 Group 3 (Note 2 - Importa							
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at		
Size x Hose Size	400°F (psig)	204°C (barg)	400°F (psig)	204°C (barg)	400°F (psig)	204°C (barg)		
1/2" DIN 11851 x 1/2" Hose	539.5	37.2	431.6	29.8	215.8	14.9		
3/4" DIN 11851 x 3/4" Hose	539.5	37.2	431.6	29.8	215.8	14.9		
1" DIN 11851 x 1" Hose	539.5	37.2	431.6	29.8	215.8	14.9		
1-1/4" DIN 11851 x 1-1/4" Hose	539.5	37.2	431.6	29.8	215.8	14.9		
1-1/2" DIN 11851 x 1-1/2" Hose	472.1	32.6	377.7	26.0	188.8	13.0		
2" DIN 11851 x 2" Hose	337.2	23.3	269.8	18.6	134.9	9.3		
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at		
Size x Hose Size	400°F (psig)	204°C (barg)	400°F (psig)	204°C (barg)	327°F (psig)	164°C (barg)		
2-1/2" DIN 11851 x 2-1/2" Hose	269.8	18.6	215.8	14.9	87.0	6.0		
3" DIN 11851 x 3" Hose	202.3	14.0	161.9	11.2	87.0	6.0		

Process Connections ASME BPE / DIN 32676 Process Connections						
Service Type	Gro	up 1	Gro	up 2	Group 3 (Note	2 - Important)
Process Connection Size x Hose Size	MAWP at 300°F (psig)	MAWP at 150°C (barg)	MAWP at 300°F (psig)	MAWP at 150°C (barg)	MAWP at 300°F (psig)	MAWP at 150°C (barg)
1/2" Ferrule x 5/8" Hose	580.2	40.0	464.1	32.0	232.1	16.0
1" Ferrule x 7/8" Hose	232.1	16.0	185.7	12.8	92.8	6.4
1" Ferrule x 1" Hose	232.1	16.0	185.7	12.8	92.8	6.4
1-1/2" Ferrule x 1-3/8" Hose	232.1	16.0	185.7	12.8	92.8	6.4
1-1/2" Ferrule x 1-1/2" Hose	232.1	16.0	185.7	12.8	92.8	6.4
2" Ferrule x 1-7/8" Hose	232.1	16.0	185.7	12.8	92.8	6.4
2" Ferrule x 2" Hose	232.1	16.0	185.7	12.8	92.8	6.4
2-1/2" Ferrule x 2-1/2" Hose	232.1	16.0	185.7	12.8	87.0	6.0
3" Ferrule x 3" Hose	217.6	15.0	174.0	12.0	87.0	6.0

Process Connections   ASME BPE / DIN 32676 Process Connections							
Service Type	Gro	up 1	Gro	Group 2		Group 3 (Note 2 - Important)	
Process Connection Size x Hose Size	MAWP at 400°F (psig)	MAWP at 204°C (barg)	MAWP at 400°F (psig)	MAWP at 204°C (barg)	MAWP at 400°F (psig)	MAWP at 204°C (barg)	
1/2" Ferrule x 5/8" Hose	539.5	37.2	431.6	29.8	215.8	14.9	
1" Ferrule x 7/8" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
1" Ferrule x 1" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
1-1/2" Ferrule x 1-3/8" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
1-1/2" Ferrule x 1-1/2" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
2" Ferrule x 1-7/8" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
2" Ferrule x 2" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
Process Connection Size x Hose Size	MAWP at 400°F (psig)	MAWP at 204°C (barg)	MAWP at 400°F (psig)	MAWP at 204°C (barg)	MAWP at 327°F (psig)	MAWP at 164°C (barg)	
2-1/2" Ferrule x 2-1/2" Hose	215.8	14.9	172.7	11.9	87.0	6.0	
3" Ferrule x 3" Hose	202.3	14.0	161.9	11.2	87.0	6.0	

PAGE 3 OF 5

	P	RESSURE - TEMP	ERATURE RATING	as		PAGE 3 OF 5
Process Connections			5.5 Flanged Type 3			
Service Type	Gro			up 2	Group 3 (Note	2 - Important)
Process Connection Size x Hose Size	MAWP at 100°F(psig)	MAWP at 38°C(barg)	MAWP at 100°F(psig)	MAWP at 38°C(barg)	MAWP at 100°F(psig)	MAWP at 38°C(barg)
1/2" Flange x 1/2" Hose	275.0	19.0	275.0	19.0	232.0	16.0
3/4" Flange x 3/4" Hose	275.0	19.0	275.0	19.0	232.0	16.0
1" Flange x 1" Hose	275.0	19.0	275.0	19.0	232.0	16.0
1-1/4" Flange x 1-1/4" Hose	275.0	19.0	275.0	19.0	232.0	16.0
1-1/2" Flange x 1-1/2" Hose	275.0	19.0	275.0	19.0	203.0	14.0
2" Flange x 2" Hose	275.0	19.0	275.0	19.0	145.0	10.0
2-1/2" Flange x 2-1/2" Hose	275.0	19.0	232.0	16.0	87.0	6.0
3" Flange x 3" Hose	218.0	15.0	174.0	12.0	87.0	6.0
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at
Size x Hose Size	200°F(psig)	93°C(barg)	200°F(psig)	93°C(barg)	200°F(psig)	93°C(barg)
1/2" Flange x 1/2" Hose	230.0	15.9	230.0	15.9	230.0	15.9
3/4" Flange x 3/4" Hose	230.0	15.9	230.0	15.9	230.0	15.9
1" Flange x 1" Hose	230.0	15.9	230.0	15.9	230.0	15.9
1-1/4" Flange x 1-1/4" Hose	230.0	15.9	230.0	15.9	230.0	15.9
1-1/2" Flange x 1-1/2" Hose	230.0	15.9	230.0	15.9	203.0	14.0
2" Flange x 2" Hose	230.0	15.9	230.0	15.9	145.0	10.0
2-1/2" Flange x 2-1/2" Hose	230.0	15.9	230.0	15.9	87.0	6.0
3" Flange x 3" Hose	218.0	15.0	174.0	12.0	87.0	6.0
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at
Size x Hose Size	300°F(psig)	149°C(barg)	300°F(psig)	149°C(barg)	300°F(psig)	149°C(barg)
1/2" Flange x 1/2" Hose	205.0	14.1	205.0	14.1	205.0	14.1
3/4" Flange x 3/4" Hose	205.0	14.1	205.0	14.1	205.0	14.1
1" Flange x 1" Hose	205.0	14.1	205.0	14.1	205.0	14.1
1-1/4" Flange x 1-1/4" Hose	205.0	14.1	205.0	14.1	205.0	14.1
1-1/2" Flange x 1-1/2" Hose	205.0	14.1	205.0	14.1	203.0	14.0
2" Flange x 2" Hose	205.0	14.1	205.0	14.1	145.0	10.0
2-1/2" Flange x 2-1/2" Hose	205.0	14.1	205.0	14.1	87.0	6.0
3" Flange x 3" Hose	205.0	14.1	174.0	12.0	87.0	6.0
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at
Size x Hose Size	400°F(psig)	204°C(barg)	400°F(psig)	204°C(barg)	400°F(psig)	204°C(barg)
1/2" Flange x 1/2" Hose	190.0	13.1	190.0	13.1	190.0	13.1
3/4" Flange x 3/4" Hose	190.0	13.1	190.0	13.1	190.0	13.1
1" Flange x 1" Hose	190.0	13.1	190.0	13.1	190.0	13.1
1-1/4" Flange x 1-1/4" Hose	190.0	13.1	190.0	13.1	190.0	13.1
1-1/2" Flange x 1-1/2" Hose	190.0	13.1	190.0	13.1	189.0	13.0
2" Flange x 2" Hose	190.0	13.1	190.0	13.1	135.0	9.3
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at
Size x Hose Size	400°F(psig)	204°C(barg)	400°F(psig)	204°C(barg)	327°F (psig)	164°C (barg)
2-1/2" Flange x 2-1/2" Hose	190.0	13.1	190.0	13.1	87.0	6.0
3" Flange x 3" Hose	190.0	13.1	162.0	11.2	87.0	6.0

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PRESSURE - TEMPERATURE RATINGS							
Process Connections	·		5.5 Flanged Type 3				
Service Type	Gro	up 1		up 2	Group 3 (Note	2 - Important)	
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	
Size x Hose Size	100°F(psig)	38°C(barg)	100°F(psig)	38°C(barg)	100°F(psig)	38°C(barg)	
1/2" Flange x 1/2" Hose	275.0	19.0	275.0	19.0	232.0	16.0	
3/4" Flange x 3/4" Hose	275.0	19.0	275.0	19.0	232.0	16.0	
1" Flange x 1" Hose	275.0	19.0	275.0	19.0	232.0	16.0	
1-1/4" Flange x 1-1/4" Hose	275.0	19.0	275.0	19.0	232.0	16.0	
1-1/2" Flange x 1-1/2" Hose	275.0	19.0	275.0	19.0	203.0	14.0	
2" Flange x 2" Hose	275.0	19.0	275.0	19.0	145.0	10.0	
2-1/2" Flange x 2-1/2" Hose	275.0	19.0	232.0	16.0	87.0	6.0	
3" Flange x 3" Hose	218.0	15.0	174.0	12.0	87.0	6.0	
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	
Size x Hose Size	200°F(psig)	93°C(barg)	200°F(psig)	93°C(barg)	200°F(psig)	93°C(barg)	
1/2" Flange x 1/2" Hose	235.0	16.2	235.0	16.2	232.0	16.0	
3/4" Flange x 3/4" Hose	235.0	16.2	235.0	16.2	232.0	16.0	
1" Flange x 1" Hose	235.0	16.2	235.0	16.2	232.0	16.0	
1-1/4" Flange x 1-1/4" Hose	235.0	16.2	235.0	16.2	232.0	16.0	
1-1/2" Flange x 1-1/2" Hose	235.0	16.2	235.0	16.2	203.0	14.0	
2" Flange x 2" Hose	235.0	16.2	235.0	16.2	145.0	10.0	
2-1/2" Flange x 2-1/2" Hose	235.0	16.2	232.0	16.0	87.0	6.0	
3" Flange x 3" Hose	218.0	15.0	174.0	12.0	87.0	6.0	
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	
Size x Hose Size	300°F(psig)	149°C(barg)	300°F(psig)	149°C(barg)	300°F(psig)	149°C(barg)	
1/2" Flange x 1/2" Hose	215.0	14.8	215.0	14.8	215.0	14.8	
3/4" Flange x 3/4" Hose	215.0	14.8	215.0	14.8	215.0	14.8	
1" Flange x 1" Hose	215.0	14.8	215.0	14.8	215.0	14.8	
1-1/4" Flange x 1-1/4" Hose	215.0	14.8	215.0	14.8	215.0	14.8	
1-1/2" Flange x 1-1/2" Hose	215.0	14.8	215.0	14.8	203.0	14.0	
2" Flange x 2" Hose	215.0	14.8	215.0	14.8	145.0	10.0	
2-1/2" Flange x 2-1/2" Hose	215.0	14.8	215.0	14.8	87.0	6.0	
3" Flange x 3" Hose	215.0	14.8	174.0	12.0	87.0	6.0	
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	
Size x Hose Size	400°F(psig)	204°C(barg)	400°F(psig)	204°C(barg)	400°F(psig)	204°C(barg)	
1/2" Flange x 1/2" Hose	195.0	13.4	195.0	13.4	195.0	13.4	
3/4" Flange x 3/4" Hose	195.0	13.4	195.0	13.4	195.0	13.4	
1" Flange x 1" Hose	195.0	13.4	195.0	13.4	195.0	13.4	
1-1/4" Flange x 1-1/4" Hose	195.0	13.4	195.0	13.4	195.0	13.4	
1-1/2" Flange x 1-1/2" Hose	195.0	13.4	195.0	13.4	189.0	13.0	
2" Flange x 2" Hose	195.0	13.4	195.0	13.4	135.0	9.3	
Process Connection	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	MAWP at	
Size x Hose Size	400°F(psig)	204°C(barg)	400°F(psig)	204°C(barg)	327°F (psig)	164°C (barg)	
2-1/2" Flange x 2-1/2" Hose	195.0	13.4	195.0	13.4	87.0	6.0	
3" Flange x 3" Hose	195.0	13.4	162.0	11.2	87.0	6.0	

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**Note 1:** MAWP = Maximum Allowable Working Pressure, MAWT = Maximum Allowable Working Temperature, MDMT = Minimum Design Metal Temperature.

**Note 2:** In all cases the Group 3 Steam Service MAWP stated shall be further limited, where applicable, to the steam saturation pressure at temperature.

Note 3: Linear interpolation of pressure ratings between temperatures is allowed.

**Note 4:** The Maximum Allowable Working Pressure (MAWP) is the maximum allowed under this CRN. Aflex may limit certain hose applications to lower pressures then specified above. Please consult Aflex literature.

Note 5: For low temperature operation the products shall conform to the rules of the applicable codes under which they are used.

**Note 6:** The ASME BPE / DIN 32676 Ferrule connection shall be used with a clamp, however the assembly clamp is not part of this CRN. Pressure-Temperature ratings may be limited by the clamp type used in the joint assembly. The clamp used to complete the joint shall have its own CRN and shall have pressure-temperature ratings the same or higher than the product ratings.

Note 7: See attached Worldwide Locations Appendix for the manufacturing locations applicable to this CRN.



#### **WORLDWIDE LOCATIONS APPENDIX**

# AFLEX HOSE MANUFACTURING LOCATIONS & CERTIFYING AUTHORITIES

(rev. November 19, 2024)

#### Aflex Hose Ltd.

Bradley Business Park
Dyson Wood Way
Bradley
Huddersfield
HD2 1GZ
United Kingdom
ISO 9001 Certified by bsi

In addition, in accordance with CSA B51 paragraph 4.2.5 Aflex Hose Ltd. is taking responsibility for the product covered under this CRN that is manufactured at:

#### Watson-Marlow, Inc.

37 Upton Technology Park Wilmington, MA, 01887 USA ISO 9001 Certified by TUV

#### **Watson-Marlow America Manufacturing Inc.**

16 Bulge Road Devens MA 01434 USA ISO 9001 Certified by TUV