

Montréal, 16 mars 2026.

TANYA FRANCIS
TECHNICAL STANDARDS & SAFETY AUTHORITY
345 CARLINGVIEW DRIVE
TORONTO ONTARIO
CANADA M9W6N9

Fabricant : ACME CRYGENICS, INC.
2801 MITCHELL AVENUE
ALLENTOWN PENNSYLVANIA
U.S.A. 18103

Numéro de dossier : 940695
Numéro(s) de dessin(s) : Dwg. No.: 001-413253 Rev E
0H25726.25

Objet : Enregistrement des plans et devis – Confirmation de l'enregistrement

Bonjour,

Nous vous informons que votre demande d'enregistrement de plans et devis a été traitée et que cette conception a été enregistrée sous le numéro d'enregistrement canadien (NEC\CRN) suivant : **0H25726.26**.

Nous portons votre attention sur certaines exigences réglementaires concernant les installations sous pression, ainsi que des codes et normes qui y sont associés :

- Le fabricant doit maintenir un programme de contrôle de la qualité valide pour fabriquer un équipement selon ce NEC;
- Ce numéro d'enregistrement demeure valide tant et aussi longtemps que les paramètres de conception demeurent inchangés. Dans le cas d'accessoires, l'enregistrement est valide pour une durée de 10 ans à partir de la date d'enregistrement. Les documents de conception doivent alors être resoumis pour validation;
- Le fabricant doit nous transmettre une copie de la *Déclaration de conformité du constructeur (Manufacturer's Data Report)* pour chaque appareil ou chaudière fabriqué selon ce NEC dans les 30 jours suivant la signature de cette déclaration;
- Le numéro de dessin enregistré et le numéro de révision doivent être indiqués sur la déclaration de conformité pour les équipements fabriqués selon ce NEC.

Le présent avis d'approbation ne dégage pas le fabricant de ses responsabilités quant à la conception ou à la construction des équipements ou d'accessoires fabriqués selon un NEC.

Salutations distinguées,

Direction des équipements sous pression

Montréal

255, boul. Crémazie Est, 2^{ième} étage
Montréal (Québec) H2M 1L5
Téléphone : 514 873-2546
Sans frais : 1 866 262-2084
enregistrementdesplans@rbq.gouv.qc.ca
www.rbq.gouv.qc.ca

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Manufacturer : ACME CRYGENICS, INC.
2801 MITCHELL AVENUE
ALLENTOWN PENNSYLVANIA
U.S.A. 18103

OUR REFERENCE : 940695
Design number : Dwg. No.: 001-413253 Rev E
0H25726.25

Subject: Design registration confirmation

Hi,

We wish to inform you that your design registration application has been evaluated and that it was registered under the following Canadian Registration Number (CRN): **0H25726.26.**

The following is a reminder of your obligations regarding certain requirements of the regulation respecting pressure vessels, and the referenced codes and standards:

- The manufacturer must maintain a valid quality control program to manufacture equipment according to the CRN.
- The CRN remains valid as long as there are no changes to the design calculations that might affect the pressure boundary. The design registration of fittings expires 10 years after acceptance. It must, therefore, be resubmitted for validation.
- The manufacturer shall submit a copy of the *Manufacturer's Data Report* to us for each boiler or pressure vessel manufactured according to this CRN within 30 days following the signing of this report.
- The drawing number and the revision number registered under this CRN must be indicated on the *Manufacturer's Data Report* for equipment manufactured according to the CRN.

This notice of approval does not relieve the manufacturer of their responsibilities with respect to the design or fabrication of equipment manufactured according to this CRN.

Yours sincerely,

Direction des équipements sous pression

Montréal

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Montréal (Québec) H2M 1L5
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DWG. NO. 001-413253

PRODUCT DESCRIPTION	PART NO.	PRIMARY PRESSURE RETAINING COMPONENTS	ASME / ANSI DESIGN STANDARD	SIZE OR SIZE RANGE	DESIGN PRESSURE @ MAX TEMPERATURE	MDMT	ACTUAL WALL THICKNESS VS MIN REQUIRED	END CONNECTION & SIZE RANGE	ASME / ASTM MATERIAL SPECIFICATION	REF CALCULATION	DRAWING NO.
TRYCOCK MONITOR	277-413253-C	TUBE; FITTINGS	ASME B31.3	1/2" OD TUBE NPS 1/4	300 PSIG @150 °F	-20 °F	Tube: 0.049 / 0.010 Fitting wall: .118 / .011 Fitting wall: .091 / .010 Fitting wall: .091 / .051 Fitting wall: .080 / .013	1/4" FNPT	A269 TP 316/316L SA-182 F 316/316L SA-479 316/316L	E240027-5	000-413253



NOTES: (UNLESS OTHERWISE SPECIFIED)

- BASE METAL AND WELD METAL DEPOSITS SHALL BE IMPACT TESTED IN ACCORDANCE WITH ASME B31.3, PARA. 323.2.2

E	SEE ECN 10772	11/19/25	DMR	TJS
D	SEE ECN 10766	11/12/25	DMR	TJS
C	SEE ECN 10762	10/30/25	DMR	SG
REV.	DESCRIPTION	DATE	BY	APP'D.

<u>UNLESS OTHERWISE SPECIFIED</u>			
1. THE FOLLOWING TOLERANCES APPLY: XX: ± .01" ,XXX: ± .005" FRACTIONS: ± 1/32" ANGLES: ± 0.5°			
2. ALL DIMENSIONS ARE IN INCHES.			
3. REMOVE ALL BURRS AND SHARP EDGES TO .015 MAX.			
4. MACHINED SURFACES TO BE 125 MICRO-INCHES OR BETTER.			
5. DO NOT SCALE DRAWING.			
PRODUCT	NEXT ASSY	NO. REQ'D	

ORIGINAL	
DESIGN BY BL	DATE 07/02/2024
DRWN BY DMR	DATE 08/27/2024
CHECKED BY BL	DATE 09/09/2024
APPROVED BY DMR	DATE 09/09/2024

TITLE			
SCOPE OF REGISTRATION CRN TRYCOCK MONITOR REF: E240027-5			
SCALE N/A		DWG. NO. 001-413253	
WEIGHT N/A		PART OF OPW a DOVER company	
SHEET 1 OF 1		REV. E	

Building Act (B-1,1)
Regulation respecting pressure vessels (B-1.1, r. 6.1)
Boiler, pressure vessel, and pressure piping code (CSA B51)

This declaration must be filled out and sent to the Régie du bâtiment du Québec (RBQ) by pressure fitting manufacturers when they make an application registration for fittings.

For more information on the application registration for fittings, consult the www.rbq.gouv.qc.ca/fittings-pv.

1. Fittings to register

List the fittings included in this declaration and that you wish to register.

N°	Description	Additional information (detail, calculations or approval sheets)
1	DRAWING 001-413253, REV. A , E	 <p>ACME CRYOGENICS PART OF OPW a  company</p>
2	SCOPE OF CRN REGISTRATION,	
3	REPORTS	
4		
5	COMPANY LOGO - SEE RIGHT	

2. Declaration of the person in charge

The person in charge is someone in a position of authority, such as a vice-president, a plant manager or a chief engineer.

2.1 Design	
I, the undersigned, <u>David M. Rakos</u>	<u>Chief Engineer</u>
(Name of the person in charge)	(Title of the person in charge)
from <u>Acme Cryogenics, Inc.</u> , located at <u>2801 Mitchell Avenue, Allentown, PA, 18103, USA</u>	
(Company's name)	(Plant's address)
hereby declare that the above-mentioned fittings and subject to the Regulation respecting pressure installations:	
<input type="checkbox"/> comply with the requirements of the ANSI/ASME codes as to their dimensions, identification, material and purpose or	
<input checked="" type="checkbox"/> are not covered by the ANSI/ASME codes, but are in compliance with <u>ASME B31.3, ACME B31.12</u>	(Name of code or standard)
code or standard and are designed according to the best current engineering practice, as proven by the enclosed approval report.	
2.2 Manufacturing quality control	
I further declare that the manufacture of these fittings is controlled by a quality control program that complies with the requirements of the following code: <u>CSA B51</u> , and has been verified by <u>TUV Rheinland</u> .	
(Name of code)	(Authorized agency)
Signature of the person in charge: 	Date (yyyy-mm-dd):

3. Declaration of commissioner for oaths

I certify that this declaration has been administered before me, at Allentown, PA, on 2025-10-09.
(Location) (Date (yyyy-mm-dd))

Signature of commissioner for oaths: S. Painter Date (yyyy-mm-dd): 2025-10-09

Stamp the seal:

Commonwealth of Pennsylvania - Notary Seal
SARAH PAINTER - Notary Public
Lehigh County
My Commission Expires August 10, 2026
Commission Number 1424224

4. Registration confirmation (for RBQ's use only)

As far as I know, this application complies with the requirements of the Act and with standard CSA B51, Part 1, section 4.2, and is accepted for registration in the class _____.

This registration expires in ten (10) years after the date of registration indicated above, and it must be validated again after this period.

Canadian registration number (CRN): _____ Registration date (yyyy-mm-dd): _____

Documents to attach

Any application registration for fittings must include these documents:

- Statutory Declaration Registration of Fittings (2 copies)
- Detailed calculations or burst test report (1 copy)
- Detailed technical drawings or catalogues (2 copies)
- Example of the manufacturer's marking (1 copy)
- Proof that a valid and approved quality control program has been implemented (1 copy)
- Form Application for design registration (1 copy)

Sending the form

This declaration is necessary to submit an application for design registration. Design registration applications must be sent by email only to enregistrementdesplans@rbq.gouv.qc.ca.

Documents must be in PDF format and in separate files.