ACI Central Inc.

20 McAulay Court, Charlottetown, PE C1A 9M7
P.O. Box 53, Charlottetown, PE C1A 7K1. Phone: 902-566-1975, Fax: 902-566-3133

Recommendation to Register - Pressure Vessei Design

To: Matthias Mailman

Date: 05/29/2019

From: ACI Central Inc.

Manufacturer: Ziemex SAS

Manufacturer #: PV-9679

Route de Sarrebourg

Par. 180 & 182, SC 23, Sarre-Union F-67260

France

Subject: ACI Central Design Review

The product described on this form has satisfied the requirements for review of pressure vessel designs established by the Directors of ACI Central at their September 1994 meeting in Moncton, New Brunswick. We recommend this design be registered in your Jurisdiction under:

CRN: 9348.7

| Unit Description | Drawing Number | Service | Design Code ASME Sect VIII Div. 1 | |
|------------------|----------------|------------|-----------------------------------|--|
| Dimpled Jacket | 1226491 rev 0 | Non Lethal | | |
| Shell Side | | Tuha Sida | | |

| Olicii d | Side | i ube Side | | | |
|-------------|-------------|------------------------|------------------|--|--|
| MAWP @ TEMP | MDMT @ MAWP | MAWP @ TEMP | MDMT @ MAWP | | |
| | | 4000 kPa @ 20 C Jacket | -40 C @ 4000 kPa | | |

Test Pressure: Hydro: Pneu: Test Pressure: Hydro: 6300 kPa Pneu:

| Part | Material | Des. t" | Act. t" | CA" | % EF | RT | PWHT | Dimensions | Notes | |
|--------------------|-------------|---------|---------|-----|------|----|------|---------------|--------------|--|
| Jacket | SA 240 316L | 1.5mm | 1.5mm | - | | | | OD": 448mm ID | Proof Tested | |
| Shell | SA 240 316L | 5mm | 5mm | - | | | | OAL": 637mm | 1 | |
| Nozzie SA 312 3161 | SA 312 316L | | | | | | | W": | 1 | |
| | | | | | | | | H"; | 1 | |
| | | | | | | | | HS FT2: | 1 | |

Notes:

- 1- The return of this form, bearing the signature and stamp of the Jurisdiction will legally establish the CRN shown on this form.
- A copy of the Design bearing the CRN will be sent to the Manufacturer.
- Details including service conditions will be posted on the 'Silent Inspector' Bulletin Board.
- 4- Copies of the Design and Specifications are available to ACIC Members on demand.
- 5- The form will be a permanent ACIC record,
- 6- To reduce turneround times to a minimum fax your response to 902-566-3133.

ACIC Log#: 28611

Description: Dimpled Jacket, 448mm ID

ASME Stamp, National Board Registered

This space is for Jurisdictional stamp and signature

Northwest Territories

REGISTERED UNDER THE AUTHORITY OF THE BOILER AND PRESSURE VESSEL ACT.

VESSELACI.

DATE THE ST 2 MG

Sect. 2.0-BPV Rev. 1 06/2003

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