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www.tssa.org

October 14, 2025

ROUND ENGINEERING INC 10 SEGWUN RD WATERDOWN ON L8B 0K6

Workorder Type: Registration - Fitting(Conventional)

Workorder No: 14741836 Your Reference No.: R-2175C

Registered to: TYLOK INTERNATIONAL INC

Dear SCOTT ISLIP,

Technical Standards and Safety Authority (TSSA) is pleased to inform you that your submission has been reviewed and registered as follows:

CRN: 0A17694.5R1

Main Design No.: Scope of CRN Registration (07-Oct-25), Design Report R-2175C Rev 0

Expiry Date: Oct 14, 2035

Please be advised that a valid quality control system must be maintained for the fitting registration to remain valid until the expiry date.

Note: 10-year renewal to exist CRN registration, with updated scope of registered items.

The stamped copy of the approved registration and the invoice are mailed separately (There will be no hard copies for electronic submissions). Should you have any questions or require further assistance, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. We will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Ruiming You P,ENG Engineer, BPV

Tel.: +1 416-734-3428 Email: ryou@tssa.org



Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



	STATUTORY DE Registration o		1
Luke DiFranco, Engineer		· ·	
	(Name and Position, e.g. President, Plant M	lanager, Chief Engineer)	
of Tylok International, Inc.			
	(Name of Manufacture	er)	
Located at 26000 Lakeland Bo	oulevard, Euclid, OH, 44132, USA	216-261-73	310 216-261-7317
Located at	(Plant Address)	(Telephone No.	.) (Fax No.)
	e fittings listed hereunder, which are sub Julation, comply with all of the requirem		tandards and Safety Act, Boilers
which enecifies the dimension	(Title of recognized North American ns, materials of construction, pressure/tempe		on marking the fittings and senvice:
	rovisions of a recognized North Americaas supported by the attached s and the basis for such ratings, the mark	data which identifies the d	limensions, material of construction,
	re of these fittings is controlled by a qual	ity system meeting the re	equirements of ISO 9001:2015
	n verified by the following authority, SCB	A TUDE FITTINGS	
	, for which I seek registration, are category _ on and/or test data are attached as follows:	4 - TUBE FITTINGS	type fittings. In support of
	on and/or lest data are attached as follows: DN, REPORTS, DRAWINGS, CALCULA	ATIONS	
	(drawings, calculations, test rep		
Declared before me at	January AD 20 25 . (*	JOTAHY PUBLIC	of FUCIA, OH ELIZABETH KIRBY Notary Public, State of Ohio
Elizabeth Kirby (Printed name)		OF OHIO	My Commission Expires September 8, 2027
(Signature)		(Signa	ature of Declarer)
	FOR OFFICE USE (ONLY	
	lief, the application meets the requirement ct, Boilers and Pressure Vessels Regulati	s of the	Technical Boilers and Standards Pressure Vessels and Safety Safety Program Authority
CRN:			REGISTERED
Registered by:			C.R.N.: 0A17694.5R1 Signed: Rue Y
Dated:			Date: October 14, 2025.
NOTE: This registration expires	Oct 14, 2035		

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07-Oct-25

26000 LAKELAND BOULEVARD, EUCLID, OH, 44132, USA



THIS IS PART OF CRN
0A17694.5R1
Technical Standards and Safety Author PAGE 1 OF 4
Boilers and Pressure Vessels Safety
Program

SCOPE OF CRN REGISTRATION

Design Report	R-2175C Rev. 0				
Product					
Description	Tylok Standard 4 Seal Tube Fitting Product Families				
Instrumentation	1ATANF, 1ATPF, 1ATPM, 1BHA, 1BHFP, 1BHMP, 1BHU, 1BUANF, 1CAP, 1F PLUG				
Tube Fittings	1FC, 1MC, 1MC-ORS, 1M	C-ORT, 1PCU, 1F	RATT, 1RPC, 1RL	J, 1TBW, 1TSW, 1U,	1UANF
	2ELU, 2FE, 2ME, 2TBWE, 2TSWE, 3TFT, 3TMT, 3TTF, 3TTM, 3TTT, 4CR				
				ASME B31.3	ASME B31.1
Design	Available Material of	Tylok	Tube	MAWP at 100°F	MAWP at 100°F
Code	Construction	Size	Size	(psig)	(psig)
ASME B31.3,	Stainless Steel	2	1/8"	10900	10900
ASME B31.1	ASTM A479-316/316L,	3	3/16"	10200	10200
	ASTM A182-F316/316L	4	1/4"	10200	10200
		5	5/16"	8000	8000
		6	3/8"	6500	6500
		8	1/2"	6700	6700
	Steel	2	1/8"	10200	8700
	ASTM A105,	3	3/16"	9600	8200
	ASTM A108 Grade 12L14,	4	1/4"	9600	8200
	1137, 1141, 1045	5	5/16"	7600	6400
		6	3/8"	6200	5300
		8	1/2"	5900	5000
	Brass	2	1/8"	3600	3600
	ASTM B16-C36000,	3	3/16"	3400	3400
	ASTM B283-C37700	4	1/4"	3500	3500
		5	5/16"	2700	2700
		6	3/8"	2200	2200
		8	1/2"	2100	2100

Note 1: MAWP = Maximum Allowable Working Pressure, MAWT = Maximum Allowable Working Temperature, MDMT = Minimum Design Metal Temperature.

Note 2: For low temperature operation the products shall conform to the rules of the applicable codes under which they are used.

Note 3: The tube fitting maximum allowable working pressure shown is the tube fitting maximum allowable working pressure at 100°F for fittings with tube end process connections. See **Note 6** for fittings supplied with MNPT of FNPT process connections. See **Note 7** for elevated temperature derating factors to be used when the temperature exceeds 100°F.

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SCOPE OF CRN REGISTRATION CONTINUED

Note 4: The tube fitting maximum allowable working pressure may be limited by the strength of the tube material that the fittings are installed on. The pressure ratings shown are for fittings installed on the following tube materials:

ASME B31.3 Code

- Stainless Steel pressure ratings based on Tylok calculated ASTM A213 and ASTM A269 Tube ratings using an ASME B31.3 allowable stress equal to 20,000 psig
- Carbon Steel pressure ratings based on Tylok calculated ASTM A179 Tube ratings using an ASME B31.3 allowable stress equal to 15,700 psig
- Brass pressure ratings based on Tylok calculated ASTM B75 Temper O Tube ratings using an ASME B31.3 allowable stress equal to 6000 psig

ASME B31.1 Code

- Stainless Steel pressure ratings based on Tylok calculated ASTM A213 Tube ratings using an ASME B31.1 allowable stress equal to 20,000 psig
- Carbon Steel pressure ratings based on Tylok calculated ASTM A179 Tube ratings using an ASME B31.1 allowable stress equal to 13,400 psig
- Brass pressure ratings based on Tylok calculated ASTM B75 Temper O Tube ratings using an ASME B31.1 allowable stress equal to 6000 psig

Note 5: The tube fitting maximum allowable working pressure may be limited by the thickness of the tube material that the fittings are installed on. The pressure ratings shown are for fittings installed on the following tube thickness:

Tube Size	Tube Thk.
	in.
2 (1/8")	0.035
3 (3/16")	0.049
4 (1/4")	0.065
5 (5/16")	0.065
6 (3/8")	0.065
8 (1/2")	0.083

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SCOPE OF CRN REGISTRATION CONTINUED

Note 6: Tube fittings shall be limited to the following maximum allowable working pressures when the fitting is supplied with a MNPT or a FNPT process connection.

MNPT End Maximum Pressure - Temperature Ratings			
	Stainless Steel	Carbon Steel	Brass
Size	MAWP at	MAWP at	MAWP at
	100°F, psig	100°F, psig	100°F, psig
2 (1/8")	10100	10100	5000
4 (1/4")	8000	8000	4000
6 (3/8")	7800	7800	3900
8 (1/2")	7700	7700	3800
,			

FNPT End Maximum Pressure - Temperature Ratings			
	Stainless Steel	Carbon Steel	Brass
Size	MAWP at	MAWP at	MAWP at
	100°F, psig	100°F, psig	100°F, psig
2 (1/8")	6500	6500	3200
4 (1/4")	6600	6600	3300
6 (3/8")	5300	5300	2600
8 (1/2")	4900	4900	2400
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SCOPE OF CRN REGISTRATION CONTINUED

Note 7: When used at elevated temperatures the following Pressure Derating Factors apply to the tube fittings. The Pressure Deratings Factor for the tube the fittings are installed on is depended on the tube material. It is the responsibility of the end user to determine the tube pressure-temperature ratings as this is depended on the tube material and tube thickness. Reference the Tylok catalog for guidance.

Stainless Steel: ASTM A479-316/316L, ASTM A182-F316/316L

10 1 W 7 7 7 7 1 1 1 1 0 1
Derating Factor
1.000
1.000
1.000
0.965
0.895
0.850
0.830
0.815
0.805
0.795
0.785
0.775
0.770
0.765

Example:

Part # SS-2-1MC-2 constructed from stainless steel has a pressure rating at 100°F equal to 10,100 psig. To determine the fitting pressure ratings at 500°F locate the Derating Factor for stainless steel from the charts. This factor is determined to be 0.895. Therefore, the pressure rating of Part # SS-2-1MC-2 at 500°F is equal to 10,100 x 0.895 = 9040 psig.

Brass: ASTM B16-C36000, ASTM B283-C37700

Temperature	
(°F)	Derating Factor
100	1.000
150	0.940
200	0.900
250	0.870
300	0.830
350	0.750
400	0.200

Steel: ASTM A105, ASTM A108 Grade 12L14, 1137, 1141, 1045

Temperature	
(°F)	Derating Factor
100	1.000
200	1.000
250	1.000

Note 8: When used under the ASME B31.1 code ASTM B283-C37700 is limited to 200°F maximum.

Note 9: See Attached ISO certificate for applicable manufacturing locations.



QUALITY MANAGEMENT SYSTEM CERTIFICATE

This certifies that the quality system of

Tylok International, Inc.

26000 Lakeland Boulevard, Euclid, OH 44132, USA

is registered by IAPMO SCB in recognition of a Quality Management System, which fulfills the requirements of

ISO 9001:2015

Scope of Registration

Design and manufacture fittings, valves, and other fluid system components related to tube, pipe, and hose for domestic and global partners.

Certificate No: 1117996

Certificate Decision/Re-Issue Date: 06/04/2024
Certificate Issue Date: 07/02/2024
Certificate Expiry: 07/01/2027
Site Structure: Multiple Sites

SHIRLEY DEWI, SR. VICE PRESIDENT OF MANAGEMENT SYSTEM REGISTRATION SERVICES

909.230.5526 | WWW.IAPMOSCB.ORG 5001 E. PHILADELPHIA ST, ONTARIO, CA 91761-2816







QUALITY MANAGEMENT SYSTEM CERTIFICATE

Appendix to Certificate No: 1117996

Includes Facilities Located At (Multiple Sites):

Central Function: Tylok International, Inc.

26000 Lakeland Boulevard, Euclid, OH 44132, USA

Scope of Registration: Company headquarters with management responsibility and authority for the Quality Management System, administration, strategic planning, strategic sourcing, continual improvement, communication processes, resource allocation, and training & development. Support activities at this location include quoting & ordering, customer & technical servicing, procuring, scheduling, designing, and product support engineering for Tylok products.

Site #1: Tylok International, Inc.

26260 Lakeland Boulevard, Euclid, OH, 44132 USA

Scope of Registration: The primary activities at this location include component manufacturing of Tylok products.

Site #2: Tylok International, Inc.

1055 East 260th Street, Euclid, OH, 44132 USA Scope of Registration: Storage of yard equipment.

Site #3: Tylok International, Inc.

1061 East 260th Street, Euclid, OH, 44132 USA

Scope of Registration: The primary activities at this location include receiving, assembling, stocking, and distributing Tylok products.

Site #4: Tylok International, Inc.

1071-1081 East 260th Street, Euclid, OH, 44132 USA

Scope of Registration: The primary activities at this location include component manufacturing of Tylok products.

Certificate Decision/Re-Issue Date: 06/04/2024
Certificate Issue Date: 07/02/2024
Certificate Expiry: 07/01/2027
Site Structure: Multiple Sites